

DEGREASING - CLEANING

To comply with the environmental guidelines our cleaning is now done using the thermal method followed by shot peening. This does a perfect job, but it does require that all plugs both freeze and oil must be removed. For the prices marked * it will be the customer's responsibility to remove and replace these plugs. There will be an extra charge for us to remove and replace any plugs left in the block or heads; and the customer's responsibility to make sure they are replaced.

Blocks * -----	\$35.95
Heads * -----	\$20.95
Intake Manifolds -----	\$22.50
Blocks Deluxe - We R & R Plugs and Cam Brgs. (+Price of Brgs.)	\$100.95

MAGNAFLUX

Cyl. Heads --- Dry Mag --- Must be Clean -- Each ----	\$12.95
Cyl. Heads ---Wet Mag --- Must be Clean --Each ----	\$25.95
Cyl. Block --- Dry Mag --- Must be Clean --Each ----	\$20.95
Cyl. Block --- Wet Mag --- Must be Clean -- Each ----	\$55.95
Crankshafts --- Wet Mag -- Must be Clean -- Each ---	\$25.95
Mag Rods ---- Wet Mag ---Must be Clean --- Each ---	\$5.95

PISTON CLEANING

Must be Off Rods-----Each----	\$9.25
Pin Fit (One Only)-----	\$25.95
Pin Fit in Sets Of 8 -----	\$49.50

CAMSHAFT

Remove & Replace Cam Brgs. (No Cleaning)-----	\$49.95
R & R Cam Brgs. Requiring Hand Fit -----	Hourly Rate

CRANKSHAFT

Grind 4 Cylinder 3 Main-----	\$68.98
Grind 4 Cylinder 5 Main -----	\$69.75
Grind 6 Cylinder 4 Main -----	\$69.95
Grind 6 Cylinder 7 Main -----	\$71.25
Grind V/8 -----	\$75.95
Grind V/8 With .125 Radius -----	\$185.95

NOTE:

All above prices are for exchange Only. Any Cranks specified to be custom ground or to special clearances, minimal additional cost -----

additional cost -----	\$15.00
Custom Index Grind -----	\$145.00
Magnaflux Only (No Cleaning) -----	\$22.00
Clean Only -----	\$20.00
Polish Only (No Cleaning)-----	\$25.00

BALANCING Prices Below are for O.E.M. Parts

NOTE: All parts must be perfectly clean. There will be an extra charge if necessary. The following parts are needed for a complete engine balance - Pistons - Rings, for one piston - Rods- Pins - Crank - Front Pully- Flywheel- One Rod Bearing

4 Cyl. -----	\$150.95
6 Cyl. -----	\$150.95
V/6 -----	\$179.95
V/8 -----	\$179.95

There Will Be an Extra Charge for Crankshafts That Need Over 100 Gram Correction For Balance

Clutch & Flywheel Assy -----	\$49.95
Crankshaft only (in Line) -----	\$69.95
Crankshaft only V / type -----	\$89.95
Only Pressure Plate ----- W / Balance -----	\$25.95
Special Balance (Using Heavy Metal see Custom)	Hourly Rate

CONNECTING RODS

Align rods only -----Each -----	\$3.75
Rebush & bore (bushings extra) -----	\$29.95
In sets -----	\$11.95
R & R piston & align -----1 only -----	\$15.95
In sets -----	\$6.95
Resize rods -----1 only -----	\$25.95
Set of 4 -----	\$68.00
Set of 6 -----	\$78.95
Set of 8 -----	\$88.95
Install New Bolts -----	\$35.95

BORE & HONE CYLINDER BLOCKS

Automotive & Light Truck & Marine	
Bore & Power Hone-----Single Cylinder Motor----	\$44.95
Bore & Power Hone-----Dual Cylinder Motor-----	\$79.95
Bore & Power Hone-----4 or More @Cylinder-----	\$100.95
Bore & Power Hone-----6 Cylinder-----	\$125.95
Bore & Power Hone-----8 Cylinder-----	\$145.95
Using Torque Plates-----Each Cylinder-----	\$25.00
Power Hone with Plates for Re-Ring each Cylinder---	\$15.95
Bore & Power Hone Using Torque Plates with Studs-	\$275.95

ALIGN HONE

3 & 4 Mains-----	\$125.95
5 Mains-----	\$125.95
7 Mains-----	\$125.95
Install Main Studs-----	\$45.00
400 Chev-----	\$165.95
Tighten Main Cap Registers-----	\$25.00

CYLINDER HEAD RECONDITION

The following are for domestic OHV heads only, call P.E.D. for prices on other applications.

4 Cyl. -----	\$175.95
6 Cyl. -----	\$199.95
V / 6 -----	\$225.95
V / 8 -----	\$249.95
V/8 Race Prep Check Retainer to Seal & Set-up Sprir	\$75.95

4 CYLINDER IMPORTS

O.H.C. Cylinder Head Recondition

2 Valves Per Cyl. ----No Cams -----	\$225.95
With Jet Valves -----No Cams -----	\$275.95
4 Valves Per Cyl. ----No Cams -----	\$375.95
Aluminum Welding Per Hour -----	\$65.95
2.2 Chry. --Reconditioned Cam & Rockers/New Lifters	\$365.95
2.2 Chry.--Welded -----	\$450.95
2.6 Chry.--Welded -----	\$385.95

NOTE:

Reusing Old Lifters and Rockers If a Hyd Application	
Sunbird 2.0 -- Welded -----	\$345.95
B 21 Volvo -----	\$345.95
Dual Over-Head Cams With Cams -----	\$450.95
E-82 Subaru / Weld Included -----Each -----	\$185.95
3.0 V / 6 Chry. (NOT INCLUDING PARTS)-----	\$325.95
Acura 4 Cylinder 16 ValveDOHC No Camshaft-----	\$450.95
Acura 5 Cylinder 20 Valve No Camshaft-----	\$475.95
Acura V / 6 WITH OUT Cams-----	\$569.95
Acura V / 6 With Cams-----	\$595.95
Honda 1.6 8 ValveWith Jet Valves Less Cam-----	\$285.95
Honda 1.8 & 2. , 12 Valve Plus Jet, Less Cam-----	\$375.95
GM 2.3 Quad 4 -16 Valve No Camshaft-----	\$295.95

Geo Metro 3 Cylinder No Camshaft -----	\$275.95
Geo Prizm 4 Clyinder No Camshaft-----	\$225.95
Mazda B1800 or B2000 -----	\$225.95
Mazda B1800 or B2000 Weld Plugs-----	\$35.95
Mercedes 6 Cylinder No Camshaft 300E-----	\$545.95
Mercedes V / 8 380SEL No Camshafts-----	\$595.95
Mercedes V / 8 450 SLC-----	\$595.95
Toyota 4 Cylinder 16 Valve DOHC	\$475.95
Toyota V / 6 Complete With Cams-----	\$475.95

CYLINDER HEAD STRAIGHTENING

Straighten Cylinder Heads Only -----Each -----	\$85.95
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CYLINDER HEAD PRESSURE TEST

Most Automotive Heads	\$37.50
Additional Charge if Cylinder Head isn't Clean Min. Chg.	\$17.95

CYLINDER HEAD PORTING

Stage I Porting (Street & Strip) -----	\$295.95
Stage II Porting (Street & Mild Race) -----	\$545.95
Stage III Porting (Full Competition) -----	Call for Pric
Match Intake Manifold to Heads-----	\$125.95

INSTALL HARD SEATS

Hard seats are installed in the cylinder heads under the exhaust valve to accommodate the unleaded fuel.

V / 8 Heads -----Pair -----	\$135.95
V / 6 Heads -----Pair -----	\$135.95

INSTALL THIN WALL BRONZE GUIDES

4 Cyl. (Including Guides) -----	\$65.95
6 Cyl. " " " " -----	\$75.95
V / 6 " " " " -----	\$85.95
V / 8 " " " " -----	\$95.95
One only " " " -----	\$15.95
Each additional in same head -----	\$8.95

INSTALL CAST IRON GUIDES

4 Cyl. (Including Guides) -----	\$75.95
6 Cyl. " " " " -----	\$105.95
V / 6 " " " " -----	\$105.95
V / 8 " " " " -----	\$125.95
Install one only " " " -----	\$25.95
Each additional in same head -----	\$8.95

VALVES AND SEATS

Reface Valves Only-----	\$2.95
Machines seats -----\$ 10.50 Each ----Additional -----	\$5.95
Install seat requiring machining Alum. Heads -----	\$25.95
Each additional in same head --- Same Size -----	\$13.95

RESURFACE HEADS MOST AUTOMOTIVE

	BERCO	BELT
4 Cylinder Heads -----	\$37.50 -----	\$25.95
6 Cylinder Heads -----	\$39.00 -----	\$28.95
V / 6 Cylinder Heads-----	\$29.00 Each-----	\$25.95
V / 8 Cylinder Heads-----	\$29.00 Each-----	\$25.95
Exhaust side of Cyl. Head -----	Each -----	\$32.95

RESURFACE MANIFOLDS MOST AUTOMOTIVE

Surface exhaust manifolds -----	\$26.95
Mill intake manifolds -----Each -----	\$85.95

RESURFACE BLOCKS

4 Cylinder -----	\$95.00
6 Cylinder -----	\$105.00
V / 6 or V / 8 -----	\$125.00

SQUARE DECK

V/6 or V/8 Each Bank Equal Height -----	\$175.95
Square Deck Block with BHJ Fixture-----	\$275.95

PRESSURE TEST

Blocks ----- most automotive -----	\$135.95
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CUSTOM MACHINING OPERATIONS

Cut for Positive Seals-----	\$2.25Ea.
Machine for screw-in studs -----Pair -----	\$125.00
Cut for oversize valve -----Each -----	\$4.00ea.
Cut for oversize springs -----Each -----	\$2.25
C-C combustion chambers -----Each -----	\$21.95
Flow testing on SUPER FLOW 300 ----Min. -----	\$75.95
Angle Milling -----	\$245.95
Cut piston valve pockets -----	\$175.95
Square deck block with B.H.J. fixture -----	\$275.95
Bore and hone with torque plates -----	\$200.00
Bore and Hone With Torque Plates and Studs-----	\$225.00
Winston Cup line hone (need crank & Brgs.)	
Guaranteed within .0002 -----	\$275.00

CUSTOM MACHING OPPERATIONS

Engine Balancing V / 8 ----- STARTING AT-----	\$179.50
Sonic test blocks -----	\$75.00

Degree camshafts during assy. -----	\$75.00
Check piston to valve clearance during assy. -----	\$75.00
Glass beading parts -----Hourly -----	\$65.00
Knife edging crankshafts -----Hourly -----	Hourly
Turn down crank counterweights -----	\$175.00
Smooth balancing cranks -----	Hourly
Match Balance externally weighted flywheels \$75.00 to	\$125.00
Flash grind rods with mag. -----	\$175.00
DE-Burr block race prep. -----	\$150.00
Sleeve lifter bores + price of sleeves -----	\$375.00
Aluminum rods resize + price of pins -----	\$125.00
Competition radus angle valve job done on SERDI	
Includes 2 angle cut on valve, blend seats -----	\$325.00
Check Deck During Assembly-----	\$75.00
File Fit Rings -----	\$75.00
Dissassemble and Reassemble Cyl. Heads-----	\$75.00
Stem Seals-----	\$.55 to .79
Spring Shims-----	\$.15 to .30
Block Fill --Material \$75.00-----Labor -----	\$125.95
Plug Deck on S.B.C. -----	\$125.95
Heavy Metal 1/2 X 1.200	\$10.97Ea.
Heavy Metal 3/4 X 1.200	\$17.97Ea
Heavy Metal 7/8 X 1.200	\$19.97Ea
Heavy Metal 1. X1.200	\$24.98Ea

DON'T FORGET !

If you want the right parts the first time
P.E.D. Inc is a Dealer for the Following
Brodix
Callies Crankshafts & Pistons
Comp. Cams.
Dyna Gear
Federal Mogal / Speed Pro
G.P.T. 300 Carb & Fuel Systems
Jesel
Manley
Moroso
Union 76 Racing Gas & Oil

Do You Really Want To Know How Much Power You Have?

ENGINE DYNO SERVICES -----Per Day ----- \$450.00

P.E.D. INC. Supplies:

Dyno Room
Tools
One man to help you bolt engine on and
off dyno and run dyno.

Customer is responsible for tuning, timing, and adjusting valves
and any other tune-up needs. If customer wishes assistance
In these areas he / she may purchase additional services
at Hourly Rates

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